

Work Order ID 58095

Thursday, April 22, 2010 3:20:24 PM



Page 1

Item ID: D3912-5

Accept



Setup Start



Revision ID:

Item Name: Eyebolt Plate

Stop



Start Date: 4/23/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 4/30/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-4-22 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3912	A

100



0.00

Waterjet

Memo

0.00

B10-4-26

FLOW CNC Waterjet

3041 124Cut as per dwg D3912
Prog Rev: A
Dwg Rev: A

Deburr as required

(14)

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

B10-4-26

Quality Control

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58095

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Start Date: 4/23/2010 Start Qty: 12.00



Stop



Required Date: 4/30/2010 Req'd Qty: 12.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

QC8- Inspect parts - second check

120



QC

Quality Control

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

S w/ a b2

(14)

130



Packaging

Packaging

Identify as per dwg & Stock Location: 96

0.00

10-4-28

14SP

10/04/29 JJ

BB 10-4-29

(14)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 58095

Parent Item: D3912-5

Parent Item Name: Eyebolt Plate

Comments: IPP RevA: new issue DD 09.11.17 verified by:EC



Start Date: 4/23/2010

Start Qty: 12.00

Required Date: 4/30/2010

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA 304/316 0.125 Sheet		Purchased	No			100	sf	14.2200	0.6474	76		

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse MAT19	14.22	
112663 114489	14.22	
		114489

HB10-4-26

(4)

W/O:		WORK ORDER CHANGES						
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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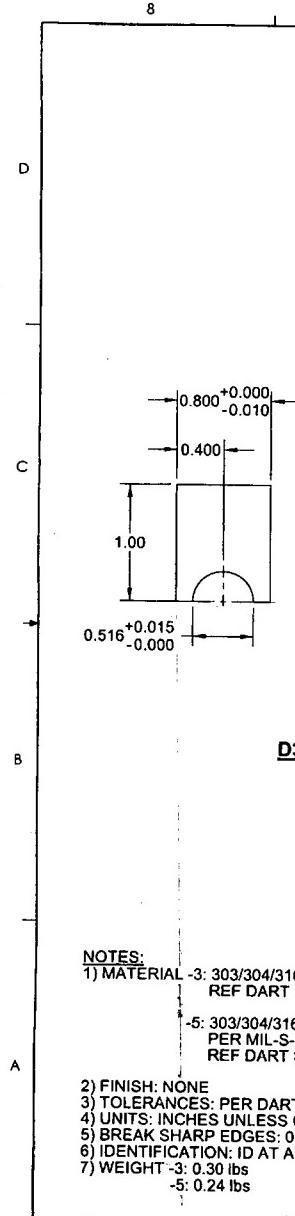
DART AEROSPACE LTD	Work Order:	58094
Description: EYEBOLT PLATE	Part Number:	D3912-4
Inspection Dwg: D3912-5 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by: <u>RB</u>	Audited by: <u>S</u>	Prototype Approval:
Date: <u>10-4-2C</u>	Date: <u>10/6/27</u>	Date:

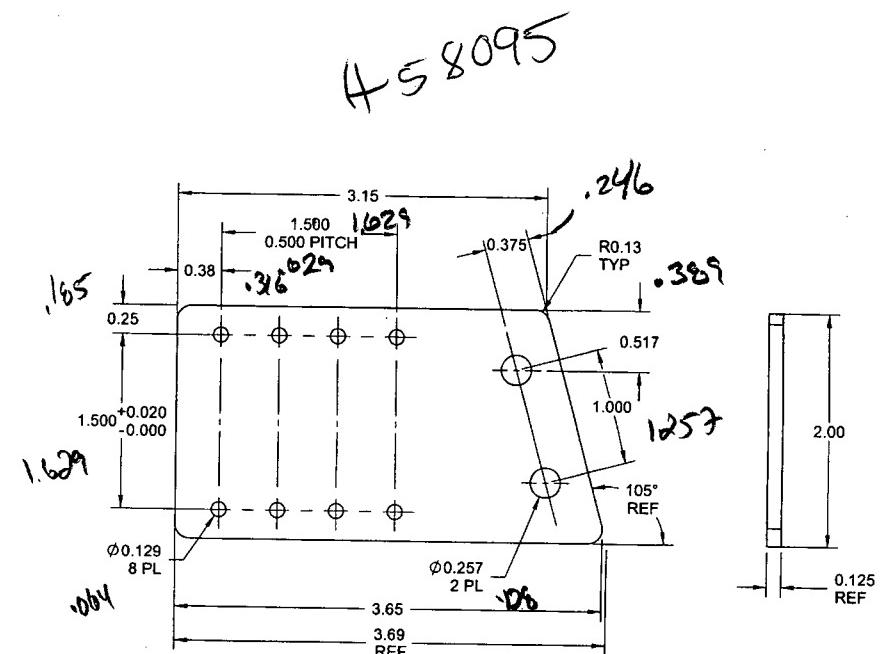
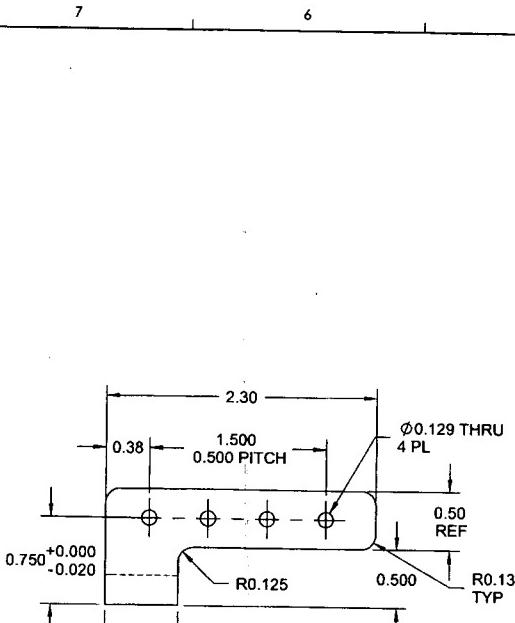
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3912-3 EYEBOLT BLOCK

NOTES:

- 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs



D3912-5 EYEBOLT PLATE

RELEASED
R 2010-03-12
M

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED		REV. A
MFG. APPR.		DRAWING NO. D3912
APPROVED		TITLE EYEBOLT RECEIVER ASSY
DE APPR.		SCALE NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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